

### **Model B-100**



# Hand-operated **Plastic Injection Molder**

"Ideal for prototyping & materials testing"

- Weighs about 35 lbs. (16 kg.)
- Plugs into ordinary wall socket
- High quality construction
- Solid cast iron frame
- Non-stick coating applied to injection ram
- Nickel plated injection chamber & nozzle
- Stainless steel protective enclosure
- Built-in thermal breaker switch for added safety
- Cleaning tool kit included for easy cleaning



Model B-100 Injection Molder & ECB-001 controller

#### ODEAL FOR:

| Prototyping | <b>Materials Testing</b> | Overmolding | Educational |
|-------------|--------------------------|-------------|-------------|
|             |                          |             |             |
|             |                          |             |             |

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**Patents Pending** 

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#### TECHNICAL DATA SHEET

## Model B-100 **INJECTION MOLDER**



w/ ECB-001 temperature controller



| FEATURES |  |  |
|----------|--|--|
| 1        | Cushioned handle grip                        |  |
| 2        | Injection ram (with non-stick coating)       |  |
| 3        | Pellet tray (chrome plated)                  |  |
| 4        | Protective enclosure (stainless steel)       |  |
| 5        | Injection nozzle (removable)                 |  |
| 6        | Handle lock                                  |  |
| 7        | Power switch (with built-in thermal breaker) |  |
| 8        | Sensor input jack (Type K thermocouple)      |  |
| 9        | Power input jack                             |  |
| 10       | Support frame (cast iron / powder coated)    |  |
| 11       | Back plate (adjustable position)             |  |
| 12       | Mold stop                                    |  |
| 13       | Mounting holes                               |  |
| 14       | Vise handle                                  |  |
| 15       | Power switch (with built-in thermal breaker) |  |
| 16       | P.I.D (dual digital display)                 |  |

| SPECIFICATIONS                             |   |  |
|--|---|--|
| Maximum processing temperature             | 600F (316C)   |  |
| Injection tube capacity                    | Volume = 1 cu. inch. (16cc) – (about 17g of PS by weight)           |  |
| Volts AC / Hz                              | 120V or 240V 50/60Hz (see label on machine and controller)          |  |
| Watts                                      | 400   |  |
| Power switch (w/ built-in thermal breaker) | 5 AMP   |  |
| Maximum mold size                          | 2.50"W x 2.63"H x 4.00"L (≈ 67mm X 64mm x 102mm)                    |  |
| Injection nozzle orifice                   | .125" dia. (≈ 3.17mm)   |  |
| Sprue center line                          | 1.25" (32mm) - distance from backing plate to nozzle orifice center |  |
| Machine weight                             | 35 lbs. (≈16Kg)   |  |
| Machine footprint                          | 4.00"W x 8.25"D (≈10cm x 21cm)                                      |  |
| Maximum machine dimension                  | 9" x 14" x 25" (w/ handle up) - (≈ 23cm x 36cm x 64cm)              |  |

Equipment includes our 1 Year Limited Warranty. Model B-100 purchase includes the following accessories: practice mold, purge block, pour tube, handle extension, sprue cutter pliers, needle nose pliers, wooden craft sticks, mold release spray, 1 lb. of resin pellets (LDPE). Equipment does not carry a UL, or CSA mark. Our 240V units are CE marked.

If you would like to place an order or want a formal quotation, please contact us.

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